

**60044SP2 (LOW VOLTAGE)
F7 INVERTER**

CONSTANT	VALUE	CONSTANT	VALUE
A1-00	0	E2-01	Note 1
A1-01	2	H1-01	18
A1-02	0	H1-02	2A
A1-03	Note 2	H1-03	6
B1-01	1	H1-04	7
B1-02	1	H1-05	60
B1-03	0	H2-01	B
B2-02	50%	H2-02	5
B2-04	4	H2-03	12
B4-01	300	H3-03	0/-1 Note 4
C1-01	112.0	H3-12	.5
C1-02	20	L1-01	0
C1-03	190	L2-01	2
C1-04	160	L3-01	0
C2-01	1.0	L3-02	120
C6-01	0	L3-03	100
C6-02	2	L3-04	0
D1-17	1.5	L3-05	0
E1-01	230	L3-06	120
E1-03	F	L4-01	60
E1-04	170/190 Note 4	L6-01	2
E1-05	240	L6-02	45%
E1-06	60	L6-03	1
E1-07	3	L8-05	0
E1-08	17	L8-07	0
E1-09	1.5	L8-15	0
E1-10	10	L8-18	0

- Note 1: Enter Ampere rating of inverter
 Note 2: 2220 is initialize - otherwise 0
 Note 3: Wire 240V for 208V
 Note 4: / For machines built after 2010112.